

20100701 16:26:00

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23

**ABSTRACT OF THE DISCLOSURE**

A method of manufacturing a pillar gel candle that produces a crystal clear, free-standing, pillar-style gel candle. The steps of the method include assembling the mold, manufacturing a gel candle composition suitable for making a pillar gel candle, pouring the gel candle composition into the assembled mold, allowing the gel candle composition to set, and disassembling the mold. The mold is made of a plurality of side member components which form a central polyhedron-shaped void in which the heated gel candle composition is poured. Each side member component has a smooth, polished, inside surface to produce a pillar gel candle with smooth, glass-like appearing surfaces.